

UNIT-V ION EXCHANGE CHROMATOGRAPHY

Points to be covered in this topic

- ❖ Introduction
- ❖ Classification
- ❖ Ion exchange resins
- ❖ Properties
- ❖ Mechanism of ion exchange resins
- ❖ Factor affecting ion exchange
- ❖ Methodology
- ❖ Applications

ION EXCHANGE CHROMATOGRAPHY

❖ INTRODUCTION

- Ion exchange chromatography can be defined as a **reversible process in which ions of similar charged are exchanged between solid and liquid.**
- The solid is known as an ion exchanger. It is an **adsorption chromatography, a useful and popular method for separation of a mixture** of similar charged substances into pure components. It is also known as cation anion exchange chromatography.

❖ DEFINITION

- These are the substances **capable of exchange of ions with the electrolytic solution**.
- These are porous solid, swelling in water without dissolving in it. The most common properties of all ion exchanger are as follows:
 - a) They are **almost insoluble in water and organic solvents**.
 - b) They are **complex in nature (Polymeric in nature)**.
 - c) They have active or counter ions that will **exchange reversibly** with other ions in a **surrounding solution** without any substantial change in the material.

❖ TYPE OF ION EXCHANGERS

- There are three classes of ion exchangers, these includes

1. **Resins**
2. **Gels**
3. **Inorganic exchangers**

☐ Resins

- Resins are **amorphous particles of organic materials which are composed of polystyrene and divinyl benzene**.
- Polystyrene contains sites for **exchangeable functional groups**.
- Divinyl benzene acts as a **cross linking agents** and offers adequate strength i.e., mechanical stability.



► Classification of resins

I. According to their chemical nature, they can be classified as:

a) Strong cation exchange resin:

These types of resins are **useful for the chromatographic separation of amino acids, rare earths and other substances** that contains sulphonic acid groups as the ionisable groups.

b) Weak cation exchange resin:

These resins are based on polymers of **methacrylic acid** and possess **carboxyl groups**.

c) Strong anion exchange resin:

These resins with positively charged **quaternary ammonium** groups attached to **cross linked polystyrene framework** belong to this class. Trimethyl ammonium groups are used for this resin.

d) Weak anion exchange resin:

The **tertiary amine resins** and **polyamine resins** having a mixture of primary, secondary and tertiary amine groups on the polystyrene network are well known.

II. According to the source, they are classified as

1. **Natural source:** These are of two types

a) Cation: E.g: Zeolites, clay etc.

b) Anion: E.g: Dolomite

2. **Synthetic source:** These are of two types

a) Inorganic resins

b) Organic resins: **Most widely used**

III. Structural types of ion exchange resins

1. Pellicular type with ion exchange film:

The particle size is ranging from **30–40 mm** with 1–2 mm film thickness.

These have very low ion exchange capacity to **separate the ions**.

Their ion exchange efficiency is **0.01–0.1 meq/g** of ion exchange capacity.

2. Porous resin coated with exchanger beads:

The particle size ranges from **5–10 m**.

They are totally porous in nature and highly efficient.

Their exchange capacities are from **0.5–2 meq/g** of **ion exchange resin**.

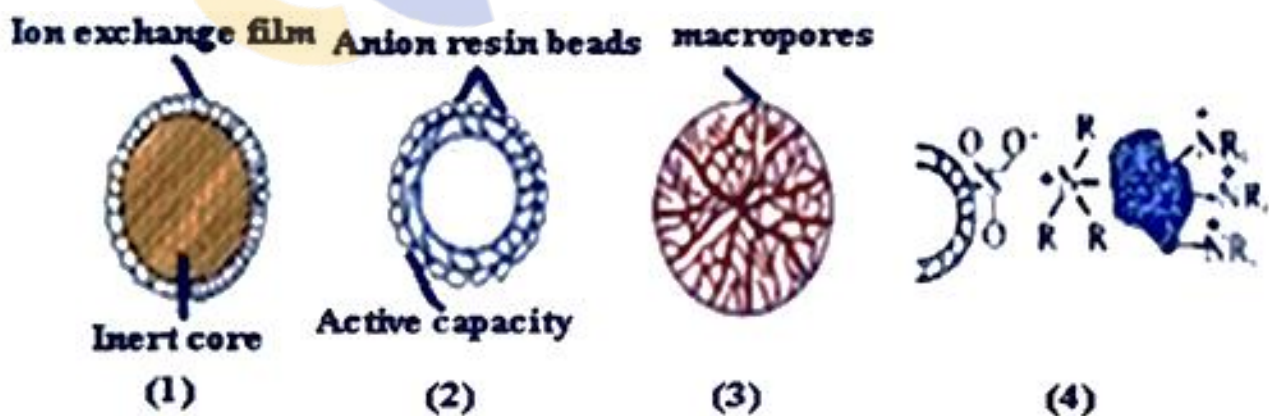
3. Macro reticular resin bead:

A reticular network of the resin is seen superficially on the resin beads.

They are **not highly efficient** and have very low ion exchange capacities.

4. Surface sulfonated and thermostatically bonded with anion:

It is less efficient and also has less exchangeable capacity.



Structural types of ion exchange resins.

➤ Properties of ion exchange resin

- It must be **chemically stable**.
- It should be **insoluble in common solvents**.
- The resin must be **sufficiently hydrophilic**.
- It should have a **sufficient degree of cross linking**.
- The swollen resin **must be denser than water**.
- It must contain **sufficient numbers** of ion exchange groups.

2. Gels

- Ion exchange gels are used for the **separation of large molecules like proteins, nucleic acids**.
- These are **much softer than polystyrene resins**.
- Dextran and its relatives are **called as gels**.
- Cellulose and dextran ion exchangers, which are polymers of sugar glucose, **possess large pore sizes and lower charge densities**.

3. Inorganic exchangers

- The combinations of **hydrous oxides of highly charged ions**, with one oxide more acidic than the other have been found to have ion exchanging properties.
- The amorphous precipitates have **higher exchange capacities than the crystalline compounds because of the greater surface area of the former** type of compounds.
- *E.g.*: **Titanium Arsenic** has been used to absorb alkaloids, **Hydrous antimony peroxide**

has

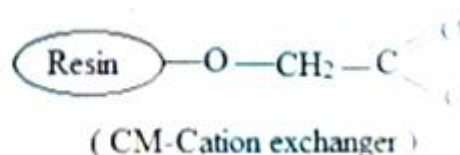
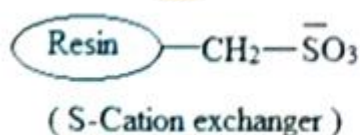
been used to study exchange equilibrium of K and Rb ions with hydrogen and other ions.

❖ MECHANISM OF ION EXCHANGE PROCESS

- The mechanism of separation is by **reversible exchange of ions** between the ions present in the solution and those present in the ion exchange resin.
- Ion exchange separations are mainly carried out in columns packed with an ion exchanger.
- There are **two types of ion exchanger**, as follows:

a) Cationic exchangers:

- It possesses **negatively charged groups** and these will attract **positively charged groups**. These exchangers are also called acidic ion exchange materials since their negative charges result from the protolysis of acidic groups.
- Commonly used cation exchange resins are **S-resin, sulfate derivatives and CM resins, carboxylate derived ions**.



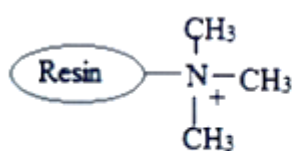
b) Anionic exchangers:

- It has **positively charged groups**, which will **attract negatively charged molecules**.
- This exchanger is termed as basic ion exchange materials since their positive charges generally result from the **association of protons with basic groups**.

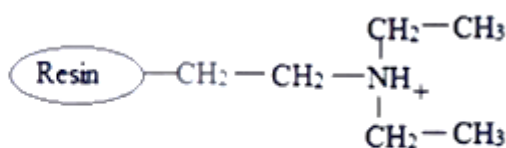
- Based upon the affinity of ions towards the matrix, the **ions like cation and anion are separated**.

The ions that have *less affinity* towards matrices will elute first and the ions that have *more affinity* will elute later.

- Commonly used anion exchange resins are **Q-resin**, a Quaternary amine; and DEAE resin, Di Ethyl Amino Ethane.



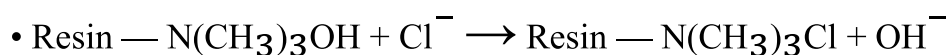
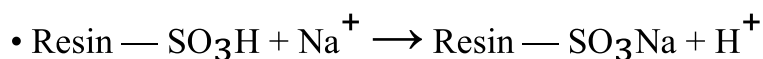
(Q-Anion exchanger)



(DEAE-Anion exchanger)

The actual ion exchange mechanism is thought to be composed of five distinct steps:

- Diffusion of the ion to the exchanger surface**. This occurs very quickly in homogeneous solutions.
- Diffusion of the ion through the matrix to the exchanger site**. This is dependent upon the degree of cross linkage of the exchanger and the concentration of the solution.
- Exchange of ions at the exchange site** occurs. This occurs instantaneously in an equilibrium process as follows:



- Diffusion of the exchanged ion** through the exchanger to the surface.

5. **Selective desorption** by the **eluant** and **diffusion of the molecule into the external solution** takes place.

❖ FACTORS AFFECTING ION EXCHANGE

- The factors affecting ion exchange are as follows:

a) Nature of ion exchange resin:

- **Cross linking & swelling** is important factor which depends on the **proportion of cross linking agent (Divinyl benzene & polystyrene)**.

- When more cross linking agent is present, they are more rigid, but swells less.

When **swelling is less**, separation of ions of different sizes is difficult as they cannot pass through the pores present & it becomes selective to ions of different sizes.

- When **less crosslinking agent is present**, they are less rigid but **swells more**.
- When swelling is more, separation will not be efficient as **exchange of functional groups does not take place due to wide pore**, hence optimum quantity of cross linking agent should be added to the polymeric ion exchange resins for the separation to be effective.

b) Nature of exchanging ions:

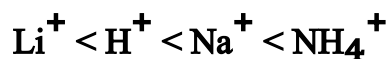
i) Valency of ions:

At low concentration & ordinary temperature, extent of exchange increases with increase in valency.



ii) Size of ions:

For similar charged ions, exchange **increases with decrease in the size** of hydrated ion.



iii) **Polarizability:**

Exchange is preferred for greater polarizable ion:



iv) **Concentration of solution:**

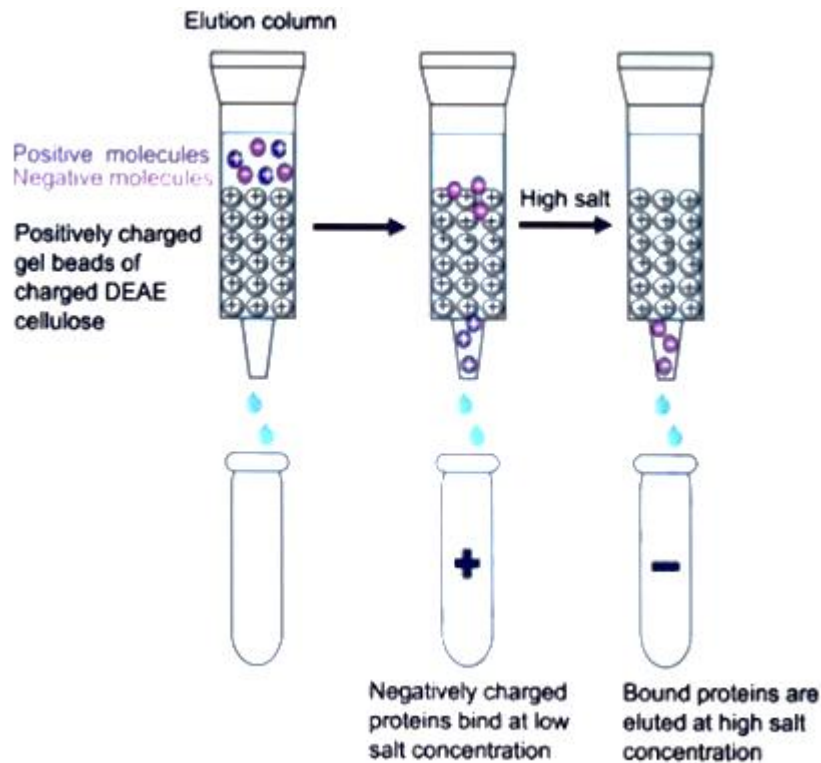
In dilute solution, polyvalent anions are generally adsorbed preferentially.

v) **Concentration & charge of ions:**

- If resin has higher +ve charge & solution has lower +ve charge, exchange is favoured at higher concentration.
- If resin has lower +ve charge and solution has high +ve charge, then exchange is favoured at low concentration.

❖ **METHODOLOGY**

General components and **methodology** of an ion-exchange chromatography are as follows:



i) Column:

- Column used in laboratories are made of glass but those used in industries are made of either **high quality stainless steel** or **polymer**, which are resistant to strong acids and alkalis.
- The geometry of column depends completely on the separation factor. The separation is improved by **increasing the length of the column** but the length **cannot be increased beyond a critical limit**.
- A **dimension of column** is 20:1 to 100:1 for higher efficiency.

ii) Packing of the column:

- In this **wet packing method** is used.
- The resins are mixed with the **mobile phases** and **packed in the column uniformly**.

iii) Application of the sample:

- After packing the column, the solution to be analyzed is added to the top of the column and **allowed to pass through the bed of ion exchanger.**
- For this purpose the **syringe or pipette is utilized.**

iv) **Mobile phase:**

- The organic solvents are less useful so they are not used these days.
- Only different strength of acids, alkalis and buffer are used as eluting solvent.

E.g.: 0.1 N HCl, 1N NaOH, **phosphate buffers**, **acetate buffers**, **borate buffers**, **phthalate buffers**, etc.

v) **Developments of the chromatogram and elution:**

- After introduction of the sample, development of the chromatogram is **done by using different mobile phases.**
- The aqueous salt solution is **adjusted to a constant ionic strength.**
- The choice of the mobile phase depends on the selectivity of the resin for the solute ions.

Following two types of elution techniques are used:

a) **In Isocratic elution technique, the same solvent composition is used**

i.e., **same strength of acids or alkalis or buffers are used.**

b) **In gradients elution techniques, initially less acidic or basic mobile phase is used.**

- Then, **acidity or basicity is increased at regular intervals.**
- The different fraction of the elution is collected volume wise or time wise and analyzed.

vi) **Analysis of the eluate or Detection:**

- Different fractions are collected **with respect to the volume or time** and are analyzed for their contents.
- Several methods of analysis can be used which **depends upon the nature and quantity of the ionic species** are:
 - **Conductometric method**
 - **Amperometric methods**
 - **Flame photometric method**
 - **Polarography**
 - **UV Spectroscopy**
 - **Radiochemical methods** using Geiger Muller counter, ionization chamber method.

vii) Regeneration of ion exchange resin:

- The ion exchange resin after **separation may not be useful** for next separation as **exchange functional groups are lost**.
- But due to the cost of ion exchange resins, they cannot be disposed off. Hence reactivation, **regeneration** of the resins is most important.
- It refers to the replacement of the **exchangeable cations or anions present in the resin**.
- The charging of the column with strong acid like hydrochloric acid is used for regeneration of the cation exchange resin while **strong alkali like sodium hydroxide or potassium hydroxide** used for regeneration of the anion exchange resin.

❖ APPLICATIONS

1. Softening of hard water:

Hardness of water is due to the **presences of Ca^{2+} , Mg^{2+}** and other divalent ions may be **removed** by passing the hard water through the cation exchanger charged with Na^+ ions.

2. Complete demineralization of water:

This requires complete removal of ions i.e., **both cations and anions**.

For this, water is **passed through an acidic cation exchanger** then metallic cations are exchanged with H^+ ions.

3. Purification of organic compounds:

Many natural products extracted in water have been found to contain ions originally present in water.

Those ions can be **removed by using ion exchange process**.

4. Separation of amino acids:

Ion exchange methods can be used to separate the **complex mixture of 18 amino acids** obtained by the acid hydrolysis of proteins.

5. Purification and recovery of pharmaceuticals:

The process is used for purification and recovery of antibiotics, vitamins, alkaloids, hormones and other chemicals of **pharmaceutical importance** during their manufacturing process.

6. Biochemical separations:

Used for biochemical separations like some drugs or metabolites from blood, urine or other biological fluids.

7. Other applications:

- For the measurement of various **active ingredients** in medicinal formulations.
- For the measurement of drugs and their **metabolites in serum and urine**, for residue analysis in food raw materials.
- For the measurement of **additives such as vitamins** and **preservatives in food and beverages**.

UNIT-V GEL CHROMATOGRAPHY (PART - 2)

Points to be covered in this topic

➤ Introduction

➤ Theory

➤ Instrumentation

➤ Application

GEL CHROMATOGRAPHY

❖ INTRODUCTION

- Gel chromatography also called as **Gel permeation chromatography**, **Exclusion chromatography** and **Molecular sieve chromatography**.
- It is a simple and reliable method for **separating molecules according to their size**.
- It uses a porous material as the **stationary phase** & a **liquid as a mobile phase**. The

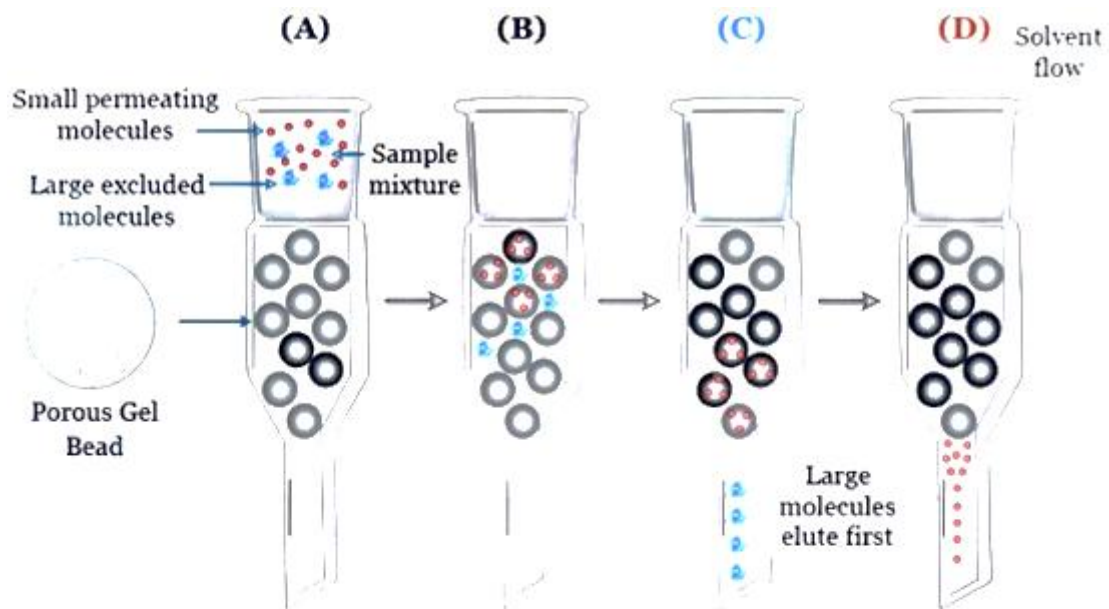
diameter of the pores of the porous material are of the order **50–300 Å**, which is similar to the size of many molecules.

- The molecules penetrate the pores according to their size. **Small molecules penetrate more rapidly than larger molecules.**
- The result is difference in the rate at which the molecules pass down the column—**smaller molecules travelling faster than the larger molecules and become separated.**

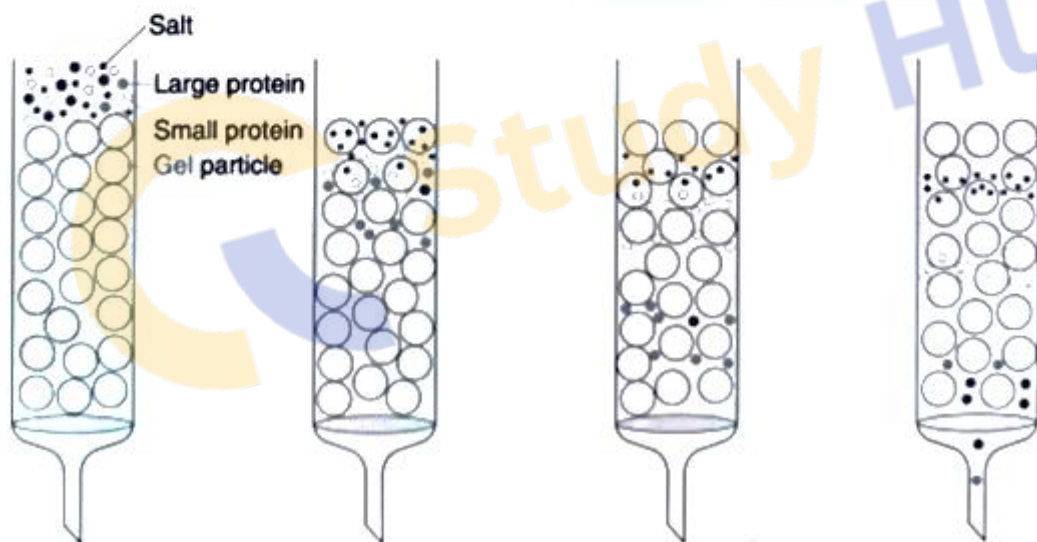
❖ PRINCIPLE

- A mixture of molecules dissolved in liquid (mobile phase) is applied to a **chromatography column containing a solid support** in the form of microscopic spheres or “beads” (**the stationary phase**).
- The mass of beads within the column is referred to as the column bed.
- The **beads act as “traps” or “sieves”** and filter small molecules which become temporarily trapped within the pores. Larger molecules pass around or are “**excluded**” **from the beads.**
- Large sample **molecules** cannot or can only partially penetrate the pores, while smaller molecules can access most or all pores.
- Thus, **large molecules elute first**, **smaller molecules elute later**, while molecules that can access all pores elute last from the column.
- Particles of different sizes will elute (filter) through a stationary phase at different rates.

Gel Permeation Chromatography (GPC)



CHROMATOGRAM



- Small permeating molecules enter pores.
- Large excluded molecules do not enter.
- **Large molecules elute first**, then smaller ones.

Retention-time chromatogram shown in original image (A, B, C, D).

❖ THEORY

Total volume of column packed with swollen gel is:

$$V_t = V_g + V_i + V_o$$

Where:

- V_t = Total bed volume
- V_g = Volume occupied by solid matrix of gel
- V_i = Volume of solvent held in pores or interstices
- V_o = Free volume outside gel particles

If solute diffusion into pores is minimal and separation depends on pore accessibility:

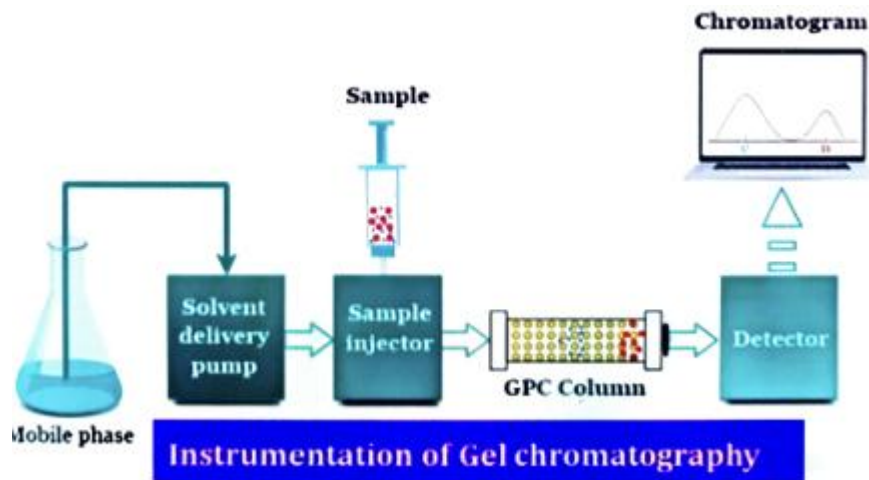
$$V_e = V_o + K_d \cdot V_i$$

Where:

- V_e = Volume of effluent flowing through the column between point of sample injection & sample emergence
- K_d = Distribution coefficient
- For large molecules: $K_d = 0 \rightarrow V_e = V_o$
- For molecules penetrating all pores: $K_d = 1 \rightarrow V_e = V_o + V_i$

❖ INSTRUMENTATION

Important practical requirements for gel chromatography include:



1. Stationary Phase:

- Stationary Phase is **Semi-permeable, porous beads** with well-defined range of pore sizes.
- **Beads are cross-linked polymers.**
- Smaller pore sizes are used for rapid desalting of proteins or for protein purification.

Intermediate pore sizes are used to separate relatively small proteins. **Very large pore sizes** are used for **purification of biological complexes**.

- **Stationary phase used** for gel exclusion chromatography include dextran, polyacrylamide and dextran polyacrylamide.

✓ Properties of gel beads:

- a) They should be **chemically inert**
- b) They should be **mechanically stable**
- c) They should have ideal and homogeneous porous structure (wide pore size gives low resolution).

- d) They should have **uniform particle and pore size**.
- e) The **pore size of the gel must be carefully controlled**.

2. Mobile Phase

- It is composed of a **liquid used to dissolve the biomolecules to make the mobile phase**, permitting high detection response and wet the packing surface.
- The choice of mobile phase **to be used in any separation will depend on the type of separation to be achieved and the component to be separated**.
- The most common eluents for polymers that dissolve at room temperature: e.g., **Tetrahydrofuran, Chloroform, Dimethylformamide**.

3. Column

- The column consists of a straight tube with a **bed support at the bottom**.
- The bed support allows only the liquid to pass through **without disturbing the bed material**.
- The simplest column consists of a straight tube containing some glass wool into the bottom. **The glass wool is then covered with thin layer of quartz or glass beds**.

✓ Commercially Available Columns

- Analytical column – **7.5–8 mm diameters**
- Preparative columns – **22–25 mm**
- Usual column lengths – **25, 30, 50, and 60 cm**
- Recently, **narrow-bore columns (2–3 mm diameter)** have been introduced, saving time and solvent.

4. Pump

- A **highly constant flow rate** has to be maintained during the entire chromatogram. A change of flow rate of only 0.1% can cause an error in molar mass of up to 10%.
- Most pumps can reproduce flow rate only at **0.2–0.3%**. **In-line filters in the solvent reservoir may prevent particles** from entering the pump heads, which may damage check valves or pump seals.
- **Various pumps used are:** Syringe pumps, Reciprocating pumps.

5. Detectors

Various types of detectors used are as follows—

A. Concentration Sensitive Detectors

- **Bulk Property Detectors** – Refractive Index (RI) Detector
- **Solute Property Detectors** – Ultraviolet (UV) Absorption Detector
- **Evaporative Detectors** – Evaporative Light Scattering Detector (ELSD)

B. Molar Mass Sensitive Detectors

a) Light Scattering Detectors

- Low Angle Light Scattering (LALS) Detectors
- Multi-angle Light Scattering (MALS) Detectors

b) Viscosity Detectors – Differential Viscometers

- Other: **Flame Ionization Detector (FID)**, Mass Spectrometer, **Fourier Transform Infrared (FTIR) Spectrometer**.

❖ APPLICATION

Main applications are as follows:

1. Purification

The main application of gel chromatography is the **fractionation & purification of biological macromolecules**, i.e., protein, polysaccharide, nucleic acid etc.

2. Molecular weight determination

When a polymer sample of mixed molecular weight flows down the column, there will be a **separation of the solute according to their molecular weight**.

The chromatogram results from separation based on molecule size. It represents distinct molecular weight distribution.

3. Protein-binding studies

Used to study the **reversible binding of a ligand to a macromolecule** such as protein including receptor protein.

4. Solution concentration

Solution of **high molecular-weight substances can be concentrated** by addition of dry Sephadex G-25.

5. Desalting

By using a column of **Sephadex G-25**, solutions of **high molecular weight compounds may be desalted**.

The separation of large biological molecules from inorganic & ionisable species is termed as desalting.

UNIT-V AFFINITY CHROMATOGRAPHY

Points to be covered in this topic

- Introduction
- Theory
- Instrumentation
- Applications

AFFINITY CHROMATOGRAPHY

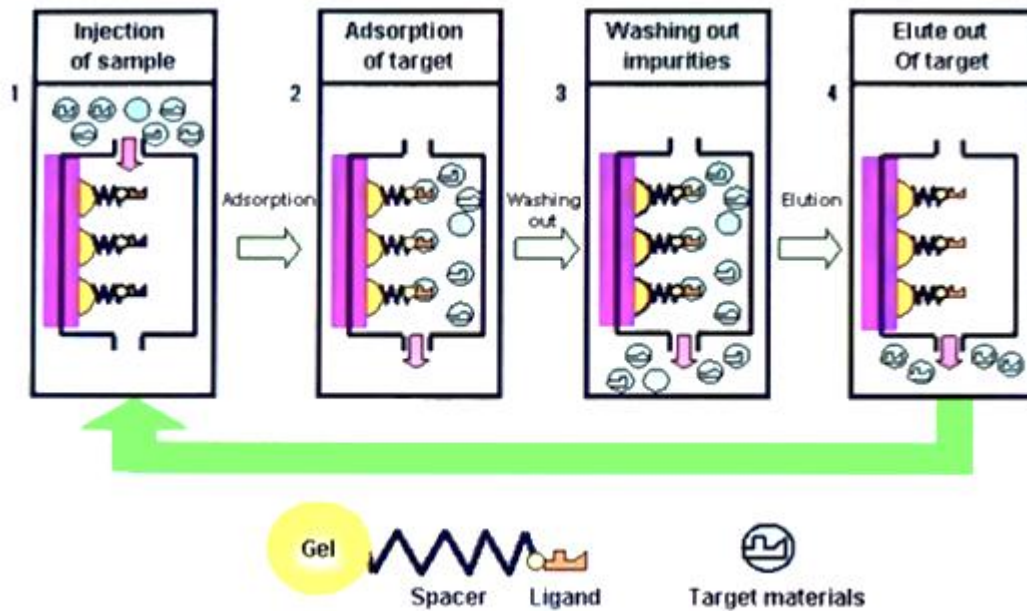
❖ INTRODUCTION

- Affinity chromatography is a method of **separating biochemical mixtures** based on a **highly specific interaction** such as that between **antigen and antibody**, **enzyme and substrate** or **receptor and ligand**.
- Affinity chromatography, also known as **bioselective adsorption**, is a **protein purification technique**. It is widely used as a means of **separation and purification with specific properties**.

- Biological macromolecules, such as **enzymes and other proteins**, interact with other molecules **with high specificity through several different types of bonds and interaction**. Such interactions include hydrogen bonding, ionic interaction, disulfide bridges, hydrophobic interaction, and more.
- The **high selectivity** of affinity chromatography is caused by allowing the desired molecule to interact with the stationary phase and be bound within the column **in order to be separated from the undesired material** which will not interact and elute first.
- The molecules **no longer needed are first washed away with a buffer** while the desired proteins are let go in the presence of the eluting solvent (of higher salt concentration).

❖ PRINCIPLE

- The principle of affinity chromatography is as follows:
- The stationary phase is **first loaded into a column** with mobile phase containing a variety of biomolecules from **DNA to proteins** (depending on the purification experiment).
- Then, the **two phases are allowed to bind**.
- A **wash buffer** is then poured through a column containing both bound phases.
- The **wash buffer removes non-target biomolecules** by disrupting their weaker interactions with the stationary phase.



❖ Target biomolecules section

- Target biomolecules have a much higher affinity for the **stationary phase**, and **remain bound** to the stationary phase, not being washed away by wash buffer.
- An **elution buffer** is then poured through the column containing the remaining target biomolecules.
- The elution buffer **disrupts interactions between the bound target biomolecules and the stationary phase** to a much greater extent than the wash buffer, effectively removing the target biomolecules.
- This purified solution contains **elution buffer and target biomolecules**, and is called **elution**.

❖ INSTRUMENTATION

The important practical requirements for affinity chromatography are as follows:

1. Matrix

- The matrix is an inert support to which a **ligand can be directly or indirectly coupled**.
- The most useful matrix materials are **agarose and polyacrylamide**.
- The matrix to be effective must have certain characteristics which are as follows:
 - a) Matrix should be **chemically and physically inert**.
 - b) It must be **insoluble in solvents and buffers** employed in the process.
 - c) It must be **chemically and mechanically stable**.
 - d) It must be **easily coupled to a ligand or spacer arm** onto which the ligand can be attached.
 - e) It must exhibit **good flow properties** and have a relatively large surface area for attachment.

2. Ligand

- It refers to the molecule that **binds reversibly to a specific target molecule**.
- The ligand can be selected **only after the nature of the macromolecule to be isolated is known**.
- When a hormone receptor protein is to be purified, the **hormone itself is an ideal candidate** for the ligand.
- For antibody isolation, an **antigen or hapten** may be used as ligand.
- If an enzyme is to be purified, a **substrate analog, inhibitor, cofactor, or effector** may be used as an immobilized ligand.

3. Solvents

- The primary buffer in affinity chromatography is the one in which the matrix resides.

This buffer should **not degrade the matrix** in any way.

- The buffer should also have a **reliable effect on the sample**.
- The ideal buffer minimizes nonspecific interactions while maximizing the **specific interaction between the sample and the ligand**.
- The other major solvent to consider in affinity chromatography is the **elution buffer**.
- The purpose of the elution buffer is to **wash away unbound proteins initially** and at **higher concentration release the desired protein from the ligand**.

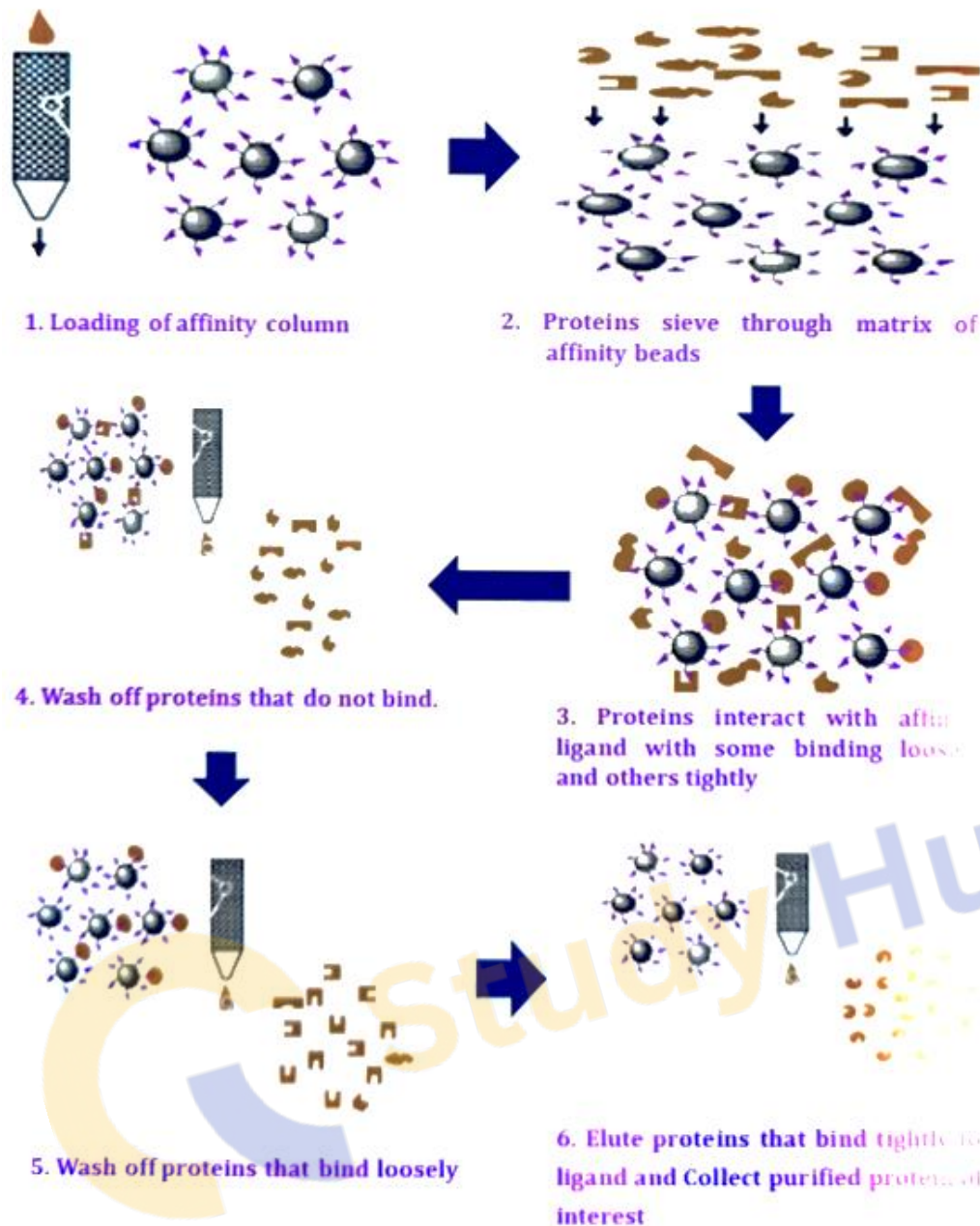
4. Spacer arms

- Spacer arms are used to improve binding **between ligand and target molecule** by overcoming steric hindrance.

Additional Note

- The success of affinity chromatography resides in its ability to bind an active site to its corresponding ligand; if the **protein binding region** cannot join with the **immobilized ligand**, the technique becomes ineffective.

❖ Steps involving affinity chromatography



❖ APPLICATIONS

1. Protein purifying

- Affinity chromatography has a **large range of protein purifying applications**. Extra cellular and other receptor proteins can also be purified by affinity chromatography.
- It allows **protein purification in a relatively short amount of time** with a high yield.

2. Isolation of enzyme

- Enzymes can be isolated by a **host at different ligands fit for bioselective** adsorption.
- For example, adenosine monophosphate (AMP) can be immobilized and **used to bind** those proteins exhibiting an affinity for AMP, ADP or ATP.

3. Immobilized Metal Affinity Chromatography In Proteomics

- It has been proved that the progress of proteomics is mostly determined by the **development of advanced and sensitive** protein separation technologies.
- Immobilized metal affinity chromatography (IMAC) is a **powerful protein fractionation method** used to enrich metal-associated proteins and peptides.

4. Affinity Chromatography To The Study Of Drug–Melanin Binding Interactions

- Affinity chromatography using chromatographic stationary phases based on **physically adsorbed or chemically bonded melanin provides a useful tool** for studying the interactions of small molecules and metal ions with melanin.

5. Purification of lectins by Biospecific affinity chromatography

- **Biospecific adsorbents**, which can be used for the purification of lectins, are easily prepared by a one-step reaction between **Epoxy-activated Sepharose 6B** and **Lectin-specific sugars**.

6. Purification of plasma proteins for therapeutic use

- Affinity chromatography is a **powerful technique** for the purification of many proteins in human plasma.
- It is being used in the production of various licensed therapeutic plasma products, such

as:

Factor VIII, Factor IX, Von Will brand Factor, Protein C, Antithrombin III, and Factor XI.

